

# **SOUTH PRODUCTION NOTES**

**November 1, 2014**  
**Afternoon Shift**

**BASF EMPLOYEES**  
**24 Last Recordable**  
**490 Last Lost Time**

## **#1 MED / AI-4190:**

Finish last partial batch and then begin clean up. We do have a pallet of 50 lb. bags of silica that will need to be repacked before this run. The rest of the silica is in supersacks.

**Midnight shift:**

**Day shift:** Continued on with Welding Engineer.

**Afternoon shift:** Finishing last partial batch.

## **#1 RC / Clean for SI-1624:**

On hold. Calibration was performed on Tuesday.

**Day shift:** On hold for Bodmann.

**Afternoon shift:**

## **#2 MED line / Cu-0860:**

Waiting for spiral elevator isolators to arrive in a couple of weeks. We are waiting on a quote to possibly get a chute modified to bag material off of the extruder on the first floor since we really do not dry it. Possible test batches coming up.

**Midnight shift:**

**Day Shift:** A sample batch or two will be run on day shift Sunday.

**Afternoon Shift:**

## **#2 RC/ Cu 0860:**

On hold until Sunday Morning. Bring temps up to be able to feed late 1<sup>st</sup> shift/early second shift. The bag on the second floor labeled "keep separate" will be fed to the calciner as well as a bag off of the calciner from lot 154 that can be refed.

**Midnight shift:**

**Day Shift:** Will need calciner lit and brought up to temperature on Sunday November 2<sup>nd</sup>.

**Afternoon Shift:**

**Exhaust to F1**

## **#3 MED line / Clean for D-1708 Base:**

Initial start up of the D-1708 probably will be Monday, November 3. Clean up instructions in clipboard organizer in the CRT room.

**Midnight shift:**

**Day Shift:**

**Afternoon Shift: Working on finishing the Mixer/pulva/extruder.**

### **7 Tank AMT:**

**New flex lines installed late on Wednesday. Keep between 25 and 35. Make sure AMT tank is made up as needed**

**Midnight Shift:**

**Day Shift: Continued to monitor. 3% left in tank.**

**Afternoon shift:**

### **Old Pfaudler / D-1795:**

**Done.**

**Midnight Shift:**

**Day Shift: Continued. Made last two batches.**

**Afternoon shift:**

### **#3 Dryer/ D-1795:**

**Finish feeding all buggies on the first half of midnight shift so the dryer can be cleaned on the second half.**

**Midnight Shift:**

**Day shift: Continued.**

**Afternoon Shift: Continue and be sure to unload the last batch that is in the pfaudler hopper.**

### **#3 RC / D-1795:**

**Continue on. Keep feed rate @ 625 Lbs/Hr. Current syntron settings are at 1.5 "on", 4.5 "off", and 10% vibration.**

**Midnight shift:**

**Day shift: Continued.**

**Afternoon Shift: Continued.**

**Exhaust to CTO**

### **New Pfaudler / D 5253:**

**Making batches. Consult with Justin.**

**Midnight shift:**

**Day shift: First batch made.**

**Afternoon Shift: Getting National dryer lit. Will feed and get LOD results from National dryer. If good, make another batch.**

### **#4 RC / Clean for D-5253:**

Finishing up for our clean up.

Midnight Shift:

Day Shift:

Afternoon Shift: Finishing last of the feed. Bringing down temps to start clean up.

**Exhaust to Trimer**

### **6 Tank /D-5253**

Monitor tank.

Midnight Shift:

Day Shift: Monitored.

Afternoon shift:

### **National Dryer: D-5253**

Lighting on second shift.

Midnight Shift:

Day shift: Finished clean up.

Afternoon Shift: Feeding first batch and then taking an LOD. If it is good, we will continue on.

### **#5 RC / Cu-3818:**

Continue. Vac-u-max was repositioned and restarted. It has been running pretty well.

Midnight Shift:

Day shift: Continued.

Afternoon shift: Continued.

**Exhaust to 5A DC**

### **PK Blender/Al Na Selexorb:**

**Make sure to only use the CBV-100 raw material(Watch your article #'s). Need 54 batches as of Wednesday morning 10/29/14. Maintenance performed sheave change and dps are much better/in range. Do not blow down the dust collector. Do not make batches if the DP on the dust collector is not in range. Be sure to clean the dust collector clean out ports.**

Midnight Shift:

Day shift: Ran the second half of the shift with OT.

Afternoon shift: Continued.

### **Abbe Blender / 5206:**

Done for a while.

Midnight shift: No activity

Day shift:

Afternoon Shift:

**#6 RC / D-5206**

Done. Will need to start cleaning soon.

Midnight shift:

Day Shift:

Afternoon shift:

**Exhaust to Sly Scrubber**

**Tower 3/ Cu-0860:**

Change will be needed next Monday after switching back to Cu 0860 this weekend.

Midnight Shift:

Day shift:

Afternoon shift: Unloaded and washing.

**Tower 6 / DPT 101:**

Continue.

Midnight Shift:

Day shift: Loaded and is now running.

Afternoon shift: Loaded and running.

**North Screener / Cu 0860:**

Continue to run.

Midnight shift:

Day shift: Continued.

Afternoon shift: Continued.

**South Screener / Cu 0860:**

Continue to run

Midnight shift:

Day shift: Screener cleaned.

Afternoon Shift: Will need re-assembled second half of second shift.

**#2662 (west) Pill Machine / Al-3915 T 5/32:**

Only running on day shift for now.

Midnight shift:

Day Shift:

Afternoon shift: Down.

**#2664 (east) Pill Machine / Al-3915 T 5/32:**

Only running on day shift for now.

**Midnight shift:**  
**Day shift:**  
**Afternoon shift: Down.**

**TK #2 / Cu 0540 done:**

**Bringing up temps.**  
**Midnight shift:**  
**Day Shift:**  
**Afternoon shift: Bringing temps up.**

**TK #4 / Cu 0540:**

**Temps down.**  
**Midnight shift:**  
**Day Shift:**  
**Afternoon shift:**

**Harrop Kiln / AI-4190:**

**Continue to load and unload and assist screener operator.**  
**Midnight shift: Continue**  
**Day Shift: Continued.**  
**Afternoon shift:**

**Building 27 Belt Filter / Cu 6081:**

**On hold until day shift Wednesday. Note: use 120 bags instead of 116. Please fill bags to 1200# and ensure bags are clean of powder on the outside of them and the pallets as they have to be transported down the street.**

**Midnight shift:**  
**Day shift:**  
**Afternoon Shift: Down.**

**Note: All bags and drums of X-052 that are not finished material can be taken to solid waste and labeled as such.**

Priorities 1 through 10 are basically all the same priority, should be considered urgent and will require call outs for maint issues and/or processing issues.

- 1) East Pfaudler/#3 P&S Dryer/#3RC/CTO
- 2) West Pfaudler/#4RC
- 3) Reduction Towers
- 4) Reduction Tower Screeners
- 5) #1 Line
- 6) #4 Tunnel Kiln
- 7) #5 RC
- 8) #2 Line/#2RC
- 9) South PK
- 10) Horne Tableting
- 11) South Precip
- 12) Abbe/#6RC
- 13) Warehouse - Touch up paint on Cu-0860 ERL green drums

**HI Priority clean ups:**

- 1. New pfaudler/National dryer/#4RC**
- 2. #1 line change over to Si 1624**
- 3. #3 line clean up and change over**
- 4. Old Pfaudler/#6 change over(next week)**